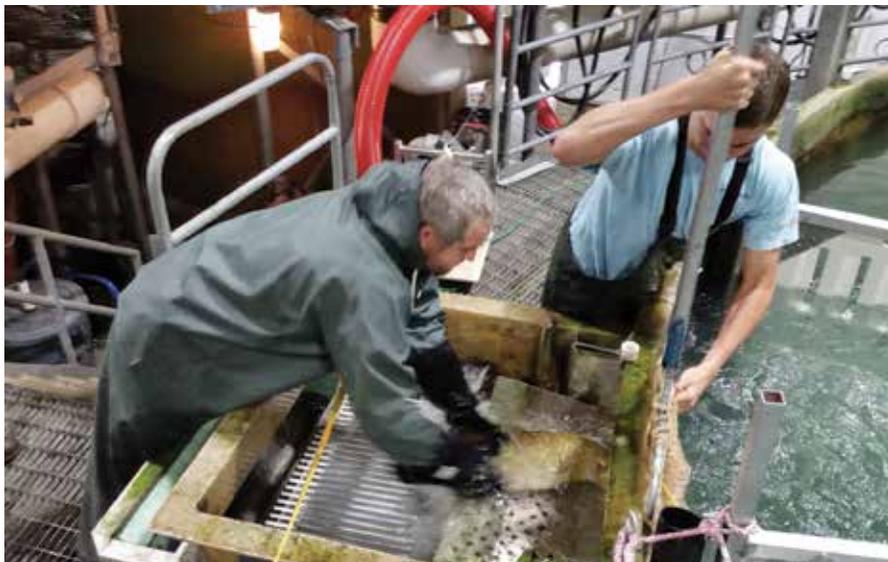


Novel Air-Based System Transfers Large Salmon During Harvest



In testing, sliding the fish by hand into the outlet channel allowed manual orientation of the salmon to test fish transfer through the system.

Steven Summerfelt, Ph.D.

The Conservation Fund
Freshwater Institute
1098 Turner Road
Shepherdstown, West Virginia
25443 USA
s.summerfelt@freshwaterinstitute.org

Travis May

Curtis Crouse
The Conservation Fund
Freshwater Institute

Jeanne McKnight, Ph.D.

Vincent Bryan III
Whooshh Innovations
Bellevue, Washington, USA

and is in use in Norwegian salmon-processing plants.

RAS Test

To evaluate the application of the transport method within a recirculating aquaculture system, the authors performed testing at The Conservation Fund Freshwater Institute in Shepherdstown, West Virginia, USA. Atlantic salmon of about 4-kg weight were harvested from the facility's 150-m³ growout tank using a clam-shell grader to crowd fish to the sidewall drain box, which typically receives 90-95% of the flow through the tank and is relatively free of settleable solids. To harvest the fish, a normally vertical perforated door through the sidewall drain was lowered to open.

When the harvest wound down to only a few dozen remaining fish in the tank, the crowded fish were netted by hand and directed into the sidewall drain box without lifting them out of the water. A dewatering rack installed in the drain box separated the water flow from the fish before the fish were slid by hand into the box and an outlet sluice channel. Sliding the fish by hand into the outlet channel allowed manual orientation of the salmon either head first or tail first to test fish transfer through the system.

In the test, the outlet sluice channel outlet was connected to the intake of the system pump house or "accelerator." The system uses air to first gently pull and

Summary:

To evaluate the application of an air pressure-based transport method within a recirculating aquaculture system, the authors performed testing with harvest-size salmon at The Conservation Fund Freshwater Institute. The system uses air to gently pull and then push fish through a flexible hygienic tube with minimal water. The system tube was installed quickly using a wire cable to suspend the tube. The salmon were transferred through the tube from the accelerator pump to the finishing/purging tanks in only a few seconds and with minimal impacts to the fish.

Various systems have been utilized to move culture animals between production units or into transport vehicles at harvest. Harvest "pumps," for example, transfer fish from ponds or tanks along chutes or through tubes along with an artificial flow of water generated by the pumps.

A new transfer system based on compressed air moves fish from unit to unit through flexible tubing. The air pressure

differential introduced across the fish results in a net force that propels the fish through the tube. The patented new Whooshh™ system uses very little water (less than 34 L/hour), which is only used to lubricate the interior of the tube.

Technology Applications

The technology was originally developed to safely and gently transport delicate food objects such as apples, citrus and peaches. It was later tested to move salmon over dams instead of using fish ladders, trap and haul, or other fish-handling equipment.

For the past two years, the Washington Department of Fish and Wildlife has used the transport system to separate endangered Chinook salmon from hatchery-bound fish by moving the hatchery-bound fish up a steep river bank into waiting hatchery trucks. Previously, hatchery workers had to dump the fish into totes and hand carry them up the bank to the tanker truck.

This past summer, the volitional entry function of the system was tested at the Buckley Diversion Dam on the White River in Washington, USA. The test demonstrated that fish will follow the water flow and swim into the system on their own. In addition, the air-based system is being used to move harvested fish,

then push the salmon through a flexible hygienic tube with minimal water to substantially increase the distance, height and speed that large harvest-size salmon can be transferred.

The system tube was installed quickly using a wire cable to suspend the tube. The salmon were then transferred through the tube from the accelerator to the finishing/purging tanks in only a few seconds. Unlike gravity-feed fish transfer pipes, this system allows the fish to move up and over equipment, taking advantage of the unused space above the floor and equipment.

Fish-Friendly

The salmon were oriented with roughly half transferred head first into the system and the other half transferred tail first. To determine if transferring the fish either head first or tail first had any negative impact, the treatment groups were separated and held for six days in the purge/finishing tank.

The results were encouraging. While one salmon was lost immediately after transfer because the outlet of the tube was initially misaligned, and the fish collided with the wall of the tank, the tube was adjusted, and the test continued. Other than that first fish, no dead fish were found in the tank during the six-day depuration/finishing period.

After six days, all of the fish were anesthetized and examined for wounds and bruising. There was little or no bruising on the salmon moved head first. However, some bruising was observed near the tails of a few fish that were transferred tail first.

Based on the bruising pattern, this bruising



The “accelerator” is attached to the side wall drop box of a tank (left rear). Fish that enter the system are “whooshed” along via the exit at the lower right. The red tube pulls air out of the system. A second tube underneath (not shown) pushes air.

may have been inadvertently caused when pushing the fish backward into the dewatering PVC pipe used between the sidewall drain box and the entry to the accelerator. An easy modification to this PVC pipe would avoid this problem.

Water Savings

Overall, this system was highly effective in rapidly moving large salmon through a 12-m-long tube. Moving large fish without water offers a huge advantage, particularly in recirculating systems, because typical 30-cm-diameter fish pumps can require a flow of more than 4,000 L/minute to move fish.

Pumping these flows from one recirculating system to another or to a purging/finishing system can cause large water imbalances and sump drawdowns in these

fairly closed systems if additional piping and pumping networks are not included to allow water flows to remain stable. Because accounting for water flow is critical in water recirculating systems, the technologies to transfer fish and water from growout systems and into finishing/purging systems should be detailed during the design phase.

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